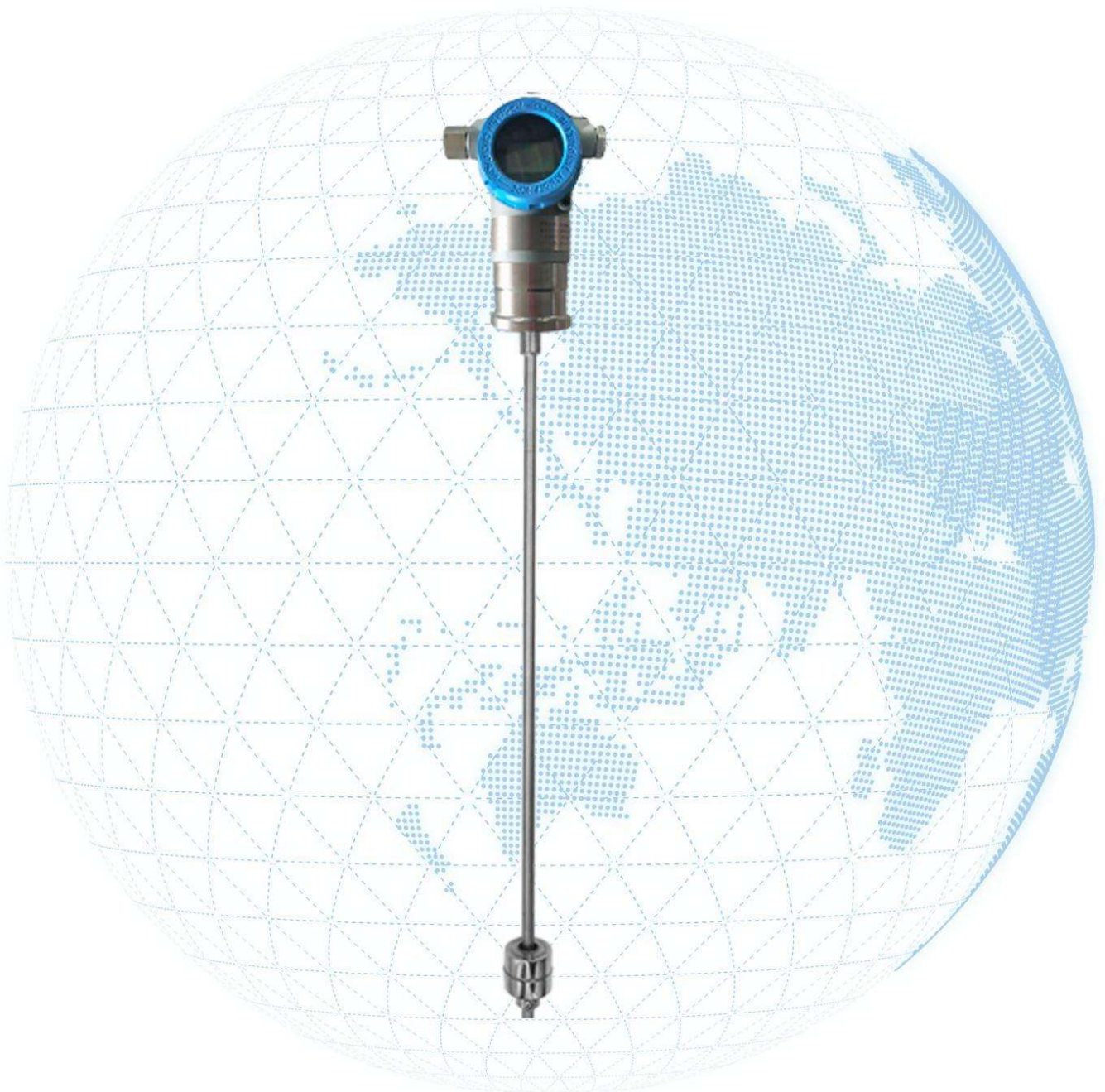


# Product Manual | Magnetostrictive Liquid Level Gauge



## Working principle

The UHF-C magnetostriuctive level gauge is developed according to the principle of magnetostriction, and it is a new generation of high-precision measurement level gauge.

When the magnetostriuctive level gauge is working, the transmitter circuit outputs an excitation pulse current, and the pulse current propagates along the magnetostriuctive line and generates a pulse current magnetic field.

The sensor rod of the magnetostriuctive liquid level gauge is equipped with a magnetic float, and the float moves along the rod with the change of the liquid level.

A permanent magnetic ring is installed inside the float. When the pulse current magnetic field meets the magnetic ring magnetic field of the float, the magnetic field around the float changes so that the magnetostriuctive wire generates a torsional wave pulse at the position where the float stays. This pulse is at a fixed speed. It is transmitted back to the transmitter along the magnetostriuctive line and detected by the detection circuit.

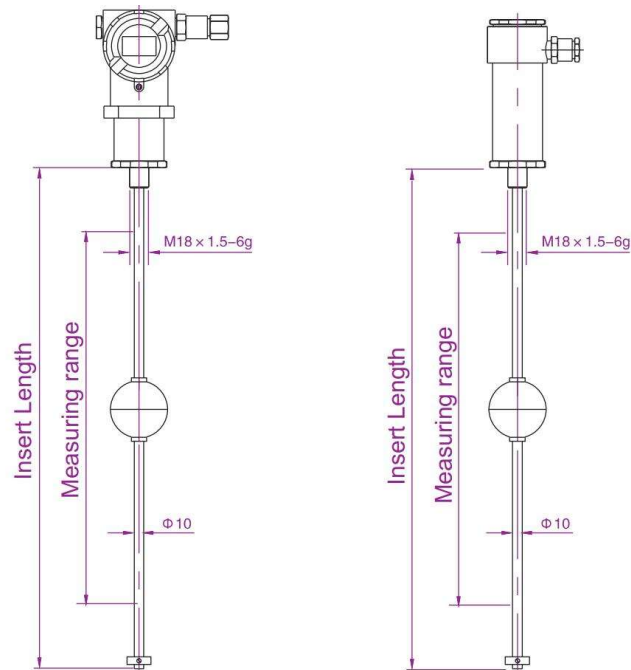
The central processor calculates the time difference between the pulse current and the torsion wave pulse to accurately determine the position of the float, that is, the position of the liquid surface.

Transmitter analog-to-electric conversion circuit outputs 4-20mA signal or RS485 MODBUS signal, so as to realize the purpose of remote transmission of liquid level signal.

## Technical advantages

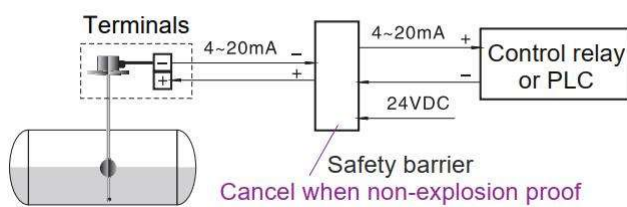
- ◆ High accuracy, high repetitive measurement, stable and reliable performance
- ◆ Multiple signals are optional,
- ◆ The zero point and full degree are 100% in the measurement range
- ◆ Anti-RF interference and lightning protection design
- ◆ It does not require regular calibration and maintenance
- ◆ The installation method is flexible and easy
- ◆ It has strong pollution resistance and is suitable for harsh industrial environment
- ◆ Rigid rod structure. The pressure bearing performance is good
- ◆ Flexible construction. Solve the problem of super-long-range measurement, convenient transportation and installation
- ◆ Corrosion structure in strong corrosion environment

## Appearance structure

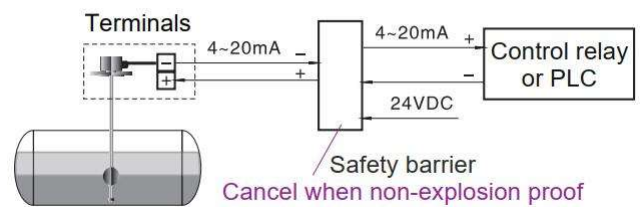


## Wiring connection

For liquid level measurement



For interface level measurement



**Main technical parameters**

Measurement range:	Rigid structure: 50~5000mm Flexible structure: 4000~20000mm(Others for customization)
Repeatability error:	$\pm 0.01\% \text{F.S}$
Non-linear error:	$\pm 0.05\% \text{F.S}$ (when below 300mm, $\leq 150\mu\text{m}$ )
Resolution:	1mm, $5\mu\text{m}$ (high accuracy type)
Delay:	$< \pm 0.01\% \text{F.S.}$
Temperature influence:	$< \pm 0.007\% / \text{F.S} / ^\circ\text{C}$
Zero-point / Range adjustable range:	100%F.S.
Wetted material:	SS304. SS316L. SS304 + PTFE
Electronic warehouse shell material:	SS304. Aluminum alloy (with field reality, HART)
Process connection form:	Thread, flange
Operating temperature:	$-40 \sim 85^\circ\text{C}$
Storage temperature:	$-40 \sim 100^\circ\text{C}$
Nominal pressure:	PN2.5~PN160 (*0.1MPa) (specially accessible PN250)
Output signal:	4~20mA DC ModBus. 0-10VDC. 0-5VDC, etc.
Working power supply:	24VDC
Load resistance:	$\leq 500\Omega$
Electrical interface:	M20*1.5, 1/2"NPT, straight out cable, aviation plug, terminal
Medium density:	$\geq 0.5\text{g/cm}^3$ ( $< 0.5\text{g/cm}^3$ for special order)
float diameter:	$\phi 24 \sim \phi 120$ (manufacturer determined by pressure and density)
Protection grade:	IP65
Explosion-proof grade:	Exia II CT6Ga, Exd II CT6Gb

## Type selection guide

UHF-C1 2 3 4 5 / 6 7 8 9 10 11 12

<b>1. Installation</b>								
M1	M2	M3	T	F	X			
M18*1.5	M20*1.5	M27*2	Special thread	Flange	Customization			
<b>2. Nominal pressure(*0.1MPa)</b>								
Z	A	B	C	D	E	F	G	H
2.5	6	10	16	25	40	63	100	160
<b>Note:</b> At the nominal pressure $\geq$ PN40, the flange diameter shall be $\geq$ DN125								
<b>3. Rod material</b>								
P1	P2	F	X					
SS304	SS316L	SS304+PTFE	Customization					
<b>4. Float material</b>								
P1	P2	F	X					
SS304	SS316L	SS304+PTFE	Customization					
<b>5. Measuring rod type</b>								
G	F	R						
Rigid measuring rod 10m	304+PTFE measuring rod	Flexible measuring rod						
<b>6. Liquid density (g/cm3)</b>								
<input type="checkbox"/> -Value of liquid surface								
<input type="checkbox"/> / <input type="checkbox"/> -Value of interface level, 1 <sup>st</sup> liquid/2 <sup>nd</sup> liquid								
<b>7. Working temperature</b>								
L - $\leq 80^{\circ}\text{C}$				H - $\leq 120^{\circ}\text{C}$				
<b>8. Insert depth</b>								
Directly write the length L1, unit:mm								
<b>9. Signal output</b>								
A	B	C						
4~20mA	4~20mA+HART	0~5V						
<b>10. Signal direction function</b>								
0 (Standard)				1				
Forward: Zero point near the end of the measuring rod				Forward: Zero point near the electronic warehouse				
<b>11. No. Of float</b>								
1 - Single float				2 - Double float				
<b>12. Explosion proof</b>								
N-Without			i-Exia			e-Exd		

**Note:**

1. Change the structure form of the float according to the working pressure and medium density;
2. Installation flange can be produced according to user standards;
3. Rated pressure:  $\leq 0.6\text{MPa}$  ( $> 0.6\text{MPa}$  supply through negotiation);
4. Other materials or special requirements can be ordered through negotiation.



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Whatsapp



Wechat



Manufacturer 1 : Zigong City, Sichuan Province, China

Manufacturer 2 : Chengdu City, Sichuan Province, China